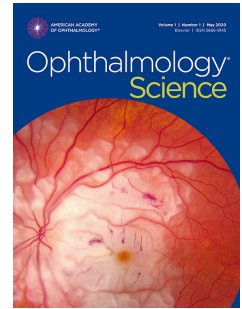


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1 **Optimizing retinal thermofusion in retinal detachment repair: achieving instant**
2 **adhesion without air tamponade**

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16 **Keywords:** Pars plana vitrectomy, retinopexy, tamponade, rhegmatogenous retinal detachment
17 repair, laser, dehydration, retinal thermofusion, retinal adhesion strength, tamponade independent

18 **Abstract**

19 **Purpose**

20 Rhegmatogenous retinal detachment repair by intraoperative sealing of the tear without a tamponade
21 agent should enable faster restoration of vision, resumption of normal activities. It avoids the need for
22 further surgery in the case of silicone oil endotamponade. This study evaluates the retinal
23 thermofusion (RTF) retinopexy method of subretinal space dehydration prior to photocoagulation to
24 create an instantaneous intraoperative retina reattachment in a preclinical model.

25 **Design**

26 Preclinical study.

27 **Participants**

28 20 Dutch Belt pigmented rabbits underwent RTF repair following experimental retinal detachment.

29 **Method**

30 In our *ex vivo* model, using post-mortem porcine or human retina (6 x 12mm) we quantify adhesion
31 force between the retina and the underlying retinal pigment epithelium and choroid following treatment
32 of one retinal edge. We compare (i) control, (ii) laser photocoagulation alone (iii) dehydration alone
33 and (iv) dehydration followed by photocoagulation (RTF). Optimized parameters for RTF were then
34 applied in the *in vivo* rabbit model of retinal detachment. Animals were followed for 14 days.

35 **Main Outcome Measures**

36 For our *ex vivo* model we measured adhesion force and related this to tissue temperature. For the *in*
37 *vivo* study, we assessed retinal attachment using fundoscopy and histology.

38 **Results**

39 Using our *ex vivo* model we showed that RTF repair produced significantly higher adhesion force
40 compared with photocoagulation alone independent of dehydration method: warm (60°C) high air flow
41 (50-70ml/min) or using laser wavelengths targeting water absorption peaks (1470 nm or 1940nm) with
42 coaxial low air flow (10-20ml/min). The latter approach produced a smaller footprint of dehydration.
43 Application of RTF (1940nm laser with coaxial air flow) in an *in vivo* retinal detachment model in rabbit
44 eyes resulted in immediate retinal adhesion, achieving forces similar to the *ex vivo* experiments. RTF
45 repair resulted in stable re-attachment of the retina over the two week follow up period.

46 **Conclusions**

47 We show that a short preliminary dehydrating laser treatment of a retinal tear margin prior to traditional
48 laser photocoagulation creates an immediate intraoperative waterproof retinopexy adhesion
49 independent of tamponade and of a wound-healing response. This approach will potentially allow
50 rapid postoperative recovery irrespective of the tear location and improved vision.

51 Introduction

52 The essential outcome for successful rhegmatogenous retinal detachment (RRD) repair is
53 closing the communication between the vitreous cavity and the subretinal space. Current retinopexy
54 techniques do not create an instantaneous seal or strong retinal adhesion to the underlying retinal
55 pigment epithelium (RPE) and choroid intraoperatively - as demonstrated clinically by retinal slippage
56 during fluid-gas exchange for giant retinal tear repair¹. The current method for retinal detachment
57 repair is based on century-old principles established by Jules Gonin,²⁻⁴ whereby a thermal tissue injury
58 (heat or cold) triggers an inflammatory “wound healing” reaction that binds the retinal tear(s) margin
59 to the underlying RPE and choroid.⁵ Wound healing requires both time and continuous contact
60 between the injured tissues to form a strong bond^{6,7} just as repair of a skin incision relies initially on
61 sutures, tape or other support. Currently retinal and choroidal contact is achieved with an extraocular
62 scleral buckle, or, more commonly, vitreoretinal surgery (vitrectomy) with a gas or liquid tamponade
63 agent.^{8,9} When the tamponade is a gas, vision can be blocked for several weeks, most patients are
64 unable to continue working, mobility is restricted and driving prohibited.¹⁰ Critically, air travel or
65 aeromedical evacuation is prohibited due to the risk of blinding intraocular gas expansion as ambient
66 cabin pressure decreases during ascent and flight¹¹⁻¹⁴. Liquid tamponade agents (silicone oil or a
67 heavier than water mixture with perfluorocarbon liquid) require a second procedure for removal and
68 can be associated with a variety of complications¹⁵ including oil maculopathy and glaucoma.
69 Furthermore, to achieve optimal buoyancy effect of the tamponade, patients often need to posture in
70 a certain position for up to a week following the procedure, particularly for inferior pathology. This
71 relies on patient compliance and can be difficult in those with mobility or cognitive issues. Finally, the
72 presence of a gas tamponade at the completion of surgery can contribute to greater risk of retinal
73 displacement and aniseikonia.¹⁶

74 That retinal reattachment following vitrectomy without tamponade is possible was reported by
75 Martinez-Castillo et al.¹⁷ but others have been unable to reliably reproduce these results. Retinal
76 detachment repair without tamponade requires a new reproducible surgical method to seal retinal
77 tears intraoperatively that is preferably intuitive for trained surgeons and compatible with current
78 vitreoretinal surgical systems.

79 These requirements prompted a re-examination of the basic pathophysiology of retinal
80 adhesion formation (retinopexy) and led to the development of the “retinal thermofusion”¹⁸ method.
81 This method is based on the basic principles that neither aspiration of, nor displacement by heavier
82 than water agents (such as perfluorocarbon liquid), can evacuate all the subretinal fluid (SRF)
83 because of the physical properties of water – namely the cohesion between water molecules and the
84 adhesion of water molecules to a surface. Subretinal fluid is near-Newtonian with relatively weak inter-
85 molecular bonds (cohesion) holding water molecules together¹⁹ and these are much weaker than the

86 adhesive force between water and surfaces. In addition, the cell membranes of the RPE and the retina
87 are lipid, and thus hydrophobic, and are immiscible with water. It is proposed that the persistence of
88 a fine layer of SRF facilitates retinal translocation and slippage during giant retinal tear repair - despite
89 the clinical appearance that the retina has been “reattached”. Crucially, the fine layer of SRF maintains
90 separation of the outer retina from the RPE such that photocoagulation coagulates both tissues
91 sequentially and independently - the RPE and choroid is coagulated by heat generated by melanin
92 absorption of laser energy and the retina is indirectly coagulated by the choroidal heat transferred via
93 the SRF. The laser coagulation of the RPE and choroid separately to the retina prevents
94 instantaneous integration of the two such that a wound healing process is required to create a
95 permanent connection between the tissues.

96 Based on the preliminary method of retinal thermofusion where subretinal dehydration was
97 achieved with a room temperature air stream¹⁸, we have investigated a variety of methods to achieve
98 subretinal space dehydration and measured the adhesion strength created by laser photocoagulation,
99 both with and without subretinal space dehydration. We also developed a novel laser-based device
100 comprising wavelengths that liberate water molecules from the water phase without significant
101 elevation of tissue temperature to coagulation levels which, when combined with a low-flow coaxial
102 airstream, achieves rapid and focal dehydration of the retinal tear margin by a process we call
103 “photodehydration”. Photocoagulation with the same wavelength at a higher power intensity is then
104 performed in the dehydrated area to create the instantaneous fusion of retina with the RPE and
105 choroid. This method for retinal reattachment repair without tamponade was then validated in the
106 lensectomy/vitrectomy rabbit retinal detachment model.

107 **Materials and Methods**

108 All procedures were performed based on the provisions of the Australian National Health and
109 Medical Research Council code of practice for the care and use of animals in research. They were
110 approved by the St Vincent Hospital Animal Ethics Committee (ethics number 17-371AC). Human
111 donor eyes were kindly donated from the Centre for Eye Research Australia Lions Eye Donation
112 Service (LEDS) and approved by The Royal Victorian Eye and Ear Hospital (ethics number 13-1151H-
113 007). Research on human donor tissue adhered to the Declaration of Helsinki.

114 ***Ex vivo retinal detachment model***

115 Our *ex vivo* porcine model employed freshly harvested abattoir sourced porcine eyes (Diamond Valley,
116 Laverton, VIC, Australia) maintained on ice for no more than 5 hours prior to use. In addition, human
117 donor retinæ were obtained from the Lions Eye Donation Service (Centre for Eye Research, East
118 Melbourne, Vic, Australia) and used to validate the findings from porcine eyes. Human donor retina
119 were retrieved and used for *ex vivo* experiment within 24 - 48 hours post-mortem. Porcine eyes were
120 prepared by removing the anterior segment just behind the limbus using a scalpel blade followed by

121 the lens and then gentle aspiration of the vitreous using a 1 ml syringe (Terumo, Shibuya City, Tokyo,
122 Japan). The anterior segment was already removed from human donor eyes. Four relaxing cuts were
123 then made in the sclera and the eyecup was flattened. Any remaining vitreous was removed using a
124 sponge tip (Weck-Cel, BVI Medical, Waltham, MA, USA). Using surgical scalpels (no22 Swann-
125 Morton, Sheffield, UK) we prepared 6 mm x 12 mm fresh tissue blocks (**Figure 1**). Using
126 cyanoacrylate glue (Loctite, Henkel Corporation, Westlake, OH) we secured the scleral surface of the
127 tissue block to a plastic weigh tray (Proscitech, Kirwan, QLD, Australia) which was then placed under
128 a dissection microscope (Stemi 1000, Zeiss, Oberkochen, Germany).

129 *Tissue treatments:* We treated one of the shorter edges (6 mm) of this tissue block to mimic repair of
130 a retinal tear margin. The immediate integrity of the repair can be examined in several ways, (i) by
131 introducing water under the retina to test if the seal was waterproof and (ii) pulling the retina
132 tangentially and perpendicularly using a motorized micromanipulator (Zeiss, Oberkochen, Germany)
133 to test adhesion strength. A tangential pull mimics the effect of the weight of the retina being pulled
134 down by gravity on the tear repair margin or surface membrane contraction. Sample sizes of 5 repeats
135 allows us to detect differences in retinal adhesion of 0.3 gm, with statistical power of 85%.

136 **Specific treatment conditions**

137 *Control:* The control condition consisted of no treatment, with tissue block allowed to rest for 3 minutes
138 in ambient conditions (humidity 45-50% and temperature between 20-22°C [XC4520 DHT11
139 Temperature and Humidity Sensor, Aosong Electronics Co. Ltd, Guangzhou, China]) prior to
140 adhesion testing. In this condition, when the retina was pulled perpendicularly, the force represents
141 the weight of the retina (and glue) as well as the bond between the retina and RPE. Resistance to
142 tangential pulling represents the adhesion between the photoreceptor outer segments and the RPE.
143 Because the tangential force is more clinically relevant we used that as our retinal adhesion parameter
144 and as did the methods of Zauberman⁶ in the cat and Yoon and Marmor in the rabbit.⁷

145 *Photocoagulation alone:* To model the current clinical approach, we compared the control condition
146 to laser photocoagulation alone. In this case excess fluid was wicked away from the edge of the retina
147 using a Weck-cell sponge point (BVI Medical, Waltham, MA, USA). Following wicking the 6 mm edge
148 of the tissue block underwent standard laser photocoagulation. This was achieved by applying the
149 retina edge laser burns using either an 810 nm (300 mW, 200 ms, Oculight SLx, Iridex, Mountainview,
150 CA) or a 532 nm laser (200 mW power, 200 ms, Oculight TX, Iridex) through an 25G endoprobe
151 (model number 14120, standard straight, Iridex). Between 60-80 burns were applied in two
152 overlapping rows along the distal 6 mm edge of the tissue block to model in vivo repair of a retinal
153 tear. Immediately after laser application approximately 200 μ L of normal saline was slowly added
154 under the retina around the non-lasered edges to minimize drag due to drying and compression by
155 the scalpel incision. The retina was then pulled to test retinal adhesion strength, as detailed below.

156 *Warm air retinal thermofusion:* The retinal thermofusion approach was modelled by first dehydrating
157 the edge of the tissue block for 1-3 minutes using two approaches. The first approach employed a
158 custom-made device to deliver heated air (30 - 75°C) at flow rates of 20-50 ml/min through a custom
159 made 25G intraocular thin-walled flute (Ingeneus, Mount Waverley, VIC, Australia). Under a
160 microscope, the handheld probe was manually manipulated to maintain the tip of the flute at
161 approximately 1-3 mm from the surface of the retina. The probe was moved such that the edge of the
162 retina was gradually dried (**please see Supplementary_Video1**). Comparisons of adhesion strength
163 was made for 1, 2 or 3 minutes of warm air dehydration alone. Additionally, adhesion strength was
164 quantified for 2 or 3 minutes of warm air dehydration followed by photocoagulation using an 810 nm
165 laser, as described above. The relationship between adhesion force and temperature integral above
166 basal tissue temperature ($22.3\pm 0.4^{\circ}\text{C}$, T420, FLIR, Wilsonville, OR, USA) prior to photocoagulation
167 was quantified. For both the control and no dehydration conditions this integral was close to zero.

168 *Laser based retinal thermofusion:* As a stream of air exiting the end of a narrow tube undergoes
169 significant adiabatic expansion, a wide area of tissue can be affected, depending on the size of the
170 tube and the speed of air flow. Thermodynamic modelling of 50 ml/min air flow through a 25G probe
171 will impact a retina area some 5 mm in diameter (Supplementary Figure S1A). This approach has the
172 potential to dry the retina away from the immediate region of the retinal tear. This was confirmed using
173 thermal imaging in *ex vivo* porcine tissue (Supplementary Figure S1B). To achieve more focal
174 dehydration of subretinal fluid, we explored the possibility of harnessing the physical properties of
175 water whereby photons are absorbed directly to energize and disrupt water molecule bonds to liberate
176 water molecules from the liquid phase. To achieve this, we employed lasers at wavelengths strongly
177 and selectively absorbed by water to achieve more focal dehydration of retinal fluid. The absorbance
178 spectra for water is shown in Supplementary Figure 2A, with distinct peaks at 1470 nm and 1940
179 nm.²⁰ We showed using 20 μL distilled water drops on glass slides that laser dehydration (using the
180 1470 nm laser) was more effective than air flow alone at removing water (Supplementary Figure S2B
181 vs S2C). Laser liberated water can reform as small droplets near the main drop (Supplementary
182 Figure S2C). We also showed that water was more efficiently dehydrated when the dehydration laser
183 was combined with gentle airflow. This effect was dependent on the speed of air flow (Supplementary
184 Figures S2D and S2E). Thereafter, subretinal fluid dehydration was achieved using targeted laser
185 initially at 1470 nm (Anritsu, Kanagawa, Japan) mounted on a custom optical set up (MOGLabs
186 Carlton VIC Australia) incorporating a diode aiming laser allowing coupling to a handheld 23G dual
187 function endoprobe (23G soft-tip aspirating laser probe BL5293ASP, Bausch and Lomb, Bridgewater,
188 NJ) so that the “aspirating” channel could be utilized for coaxial airflow to disperse the liberated water
189 efficiently. The 1470 nm laser was superseded by a 1940 nm (high power diode, Akela Laser,
190 Jamesburg, NJ) that was more strongly absorbed by water and had a greater range offering the
191 potential to generate sufficient power for photocoagulation not just photodehydration. For that

192 prototype, the 1940 nm laser diode was incorporated into an existing laser chassis (eyeLase532,
193 Ingeneus Pty Ltd. Mt Waverley, VIC Australia) for power supply, HeNe aiming low power visible red
194 laser and output controls together with the fiberoptic (BL5293ASP, Bausch and Lomb) coupling. To
195 further optimize the power delivery to the eye, a novel intraocular 25G dual bore handpiece (Ingeneus
196 Pty Ltd. Mt Waverley, VIC Australia) was constructed using low-hydroxyl fiber for improved photon
197 transmission efficiency.

198 Laser power was calibrated using a power meter (PM100D, Thorlabs, Newton, NJ) attached
199 to either a S132C (700 to 1800 nm) or S148C (1200 to 2500 nm) sensor (Thorlabs). The 1470 nm
200 and 1940 nm lasers were used to dry subretinal fluid at a power range of 15 – 45 mW and 5 – 15 mW,
201 respectively. Immediately following dehydration, the margin of the retinal tear underwent
202 photocoagulation using the 532 nm laser as described above. In addition, we considered whether the
203 1940 nm laser when used at a higher power could also be used as a photocoagulation laser. Thus,
204 in several samples 1940 nm laser photodehydration was followed by 1940 nm photocoagulation (45-
205 60 mW). We compared retinal adhesion achieved with this combination (1940 nm drying and
206 coagulation) against 1940 nm laser photodehydration followed by 532 nm photocoagulation.

207 **Ex vivo model outcome measures**

208 *Testing retinal adhesion strength:* Using a small drop of cyanoacrylate glue (Loctite) the tip of an 8/0
209 suture (Vicryl Ethicon, Johnson and Johnson, New Brunswick, NJ) was attached to the surface of the
210 retina, away from the retinal edge so as not to alter the retinal integrity, as shown in **Figure 1B**. The
211 other end of the suture was attached to an isometric force transducer (MLT0402, ADInstruments,
212 Sydney, NSW, Australia) connected via a pre-amplifier (FE232, ADInstruments) to a data acquisition
213 system (Powerlab 8/SP, ADInstruments) with associated software (Chart, ADInstruments). The force
214 transducer (MLT0402, ADInstruments) was attached to a motorized micromanipulator (Zeiss,
215 Oberkochen, Germany) which allowed the attached suture and retina to be pulled laterally (to the right)
216 away from the repair edge at a rate of 0.1 mm/second. This allowed us to quantify any increase in
217 force from retinal adhesion to the underlying RPE and choroid following retinal treatment. Force data
218 (100 samples/sec) were analyzed (Chart, ADInstruments, Bella Vista, NSW, Australia) by taking the
219 peak force achieved during the controlled pull. The difference in peak force between experimental
220 manipulations are compared.

221 *Ex vivo Imaging and analysis:* A color camera (XiQ, Ximea, Munster, Germany) was used to capture
222 a video of the tissue surface throughout the experiment (**Figure 1B**). The tissue block was also
223 imaged continuously using a thermal camera (T420, FLIR, Wilsonville, OR, USA) with a macro lens
224 attached, which allowed us to quantify tissue temperature throughout the experiment (**Figure 1C**).
225 Once the accuracy of the tissue temperature measurement using thermal imaging was confirmed by
226 placing an implantable thermocouple probe (MLT1402 T-type fast thermocouple, ADInstruments)

227 placed under the edge of the retina. Thereafter, thermal imaging was used in preference because the
228 thermocouple was unstable under the retinal sample and caused unwanted tissue distortion. Video
229 sequences were acquired at a frame rate of 30 Hz and subsequently analyzed using FLIR tools (FLIR)
230 to return the peak temperature and temperature integral. Temperature integral was determined by
231 quantifying across the 6 x 12 mm retinal block the peak basal temperature. This basal temperature
232 was averaged over one minute prior to any manipulation. The difference above basal temperature
233 was quantified for each second and then summed over the full duration of retina dehydration (sum °C
234 x sec). The relationship between tissue temperature integral during dehydration (i.e. prior to
235 photocoagulation) and peak adhesion force was examined.

236 *Quantifying change in tissue thickness:* Finally, the left most (distal) edge of the tissue block was also
237 imaged using optical coherence tomography (Bioptigen with 18 mm lens attached, Leica, Wetzlar,
238 Germany) as shown in **Figures 1A and 1B** (scan direction). This enabled us to quantify change in
239 tissue thickness and subretinal fluid. Imaging (5 frames per second) was undertaken with a 3 mm B-
240 scan (500 A-scans) oriented along from left to right. This scan positioning captured the edge of the
241 retina, the underlying RPE and sclera, the fluid meniscus and any subretinal fluid as shown in **Figure**
242 **1A**. Analysis was undertaken by measuring tissue thickness for the inner limiting membrane to the
243 RPE. Measurements were made perpendicular to the RPE every 20 µm from the edge of the retina
244 and at every 15 seconds from the onset of dehydration. To consider the effect of dehydration,
245 thickness measurements for a given sample were expressed relative as a % relative to its own
246 baseline thickness.

247 **In vivo rabbit model of retinal detachment**

248 Twenty pigmented, Dutch-belted adult rabbits weighing at least 3 kg underwent the full surgical
249 sequence in this study. First, the 1470 nm laser with airflow was used for drying the retinal tissue and
250 532 nm laser for photocoagulation (6 animals), this was replaced with the longer wavelength 1940
251 nm laser (5 animals) and finally the 1940 nm laser was used for both drying and photocoagulation of
252 the retina (6 animals).

253 Animals were premedicated via an intramuscular injection with a non-steroidal anti-
254 inflammatory agent (Caprievie at 1.5mg/kg final dose, Norbrook, Newry, UK) 15 minutes prior to
255 anaesthesia, at which time pupils were dilated using one drop of atropine (1%, Alcon, Geneva,
256 Switzerland), tropicamide (1%, Alcon) and phenylephrine (10%, Alcon). Induction of anaesthesia was
257 undertaken via an intramuscular injection of a combination of ketamine (35 mg/kg Troy Laboratories,
258 Glendenning, NSW, Australia) and xylazine (5 mg/kg Troy Laboratories). Animals were then
259 maintained using 1-1.5% isoflurane (Isoflo, Zoetis, Parsippany, NJ, USA) delivered with oxygen at a
260 flow rate of 2 ml/min. Depth of anaesthesia was ensured prior to surgery. Pulse, respiration, and
261 anaesthesia depth were monitored throughout surgery.

262 *Surgical technique:* Key steps related to model induction are summarised in **Figure 2**. In brief, rabbits
263 were positioned on their right side on a warming pad under the operating microscope and a lid
264 speculum was inserted. To prevent dislocation of the speculum, 3/0 silk suture (Johnson and Johnson,
265 New Brunswick, NJ, USA) was passed through the superior and inferior eyelids to secure the arms of
266 the speculum and the nictitating membrane was also sutured to prevent migration during surgery.
267 Localised conjunctival peritomies were created and a 25G cannula (Alcon Constellation system, Fort
268 Worth, TX, USA) was secured with 8/0 Vicryl (Johnson and Johnson) to the sclera for the infusion.
269 Without securing the cannula, the weight of the infusion line can dislodge the cannula as the rabbit
270 sclera is much thinner than human eyes, for which the cannula system was designed. The rabbit eye
271 has virtually no pars plana for safe placement of the sclerotomies to avoid the peripheral retina and
272 in several preliminary surgeries a peripheral retinal defect developed due to the Fragmatome
273 ultrasonic action resulting in retinal detachment. Thus, a near perpendicular trans-limbal insertion of
274 the 25G cannulas through the iris root into the vitreous cavity was adopted. Adrenaline (1 ug/ml final
275 concentration, Aspen Medicals) and low molecular weight heparin (Enoxaparin, 20 units/ml, Sanofi-
276 Aventis, Paris, France) was added to the balanced salt solution (BSS, Alcon) intraocular infusion. The
277 heparin minimises fibrin formation^{5, 21} and the adrenalin both aids stable pupil dilation and also helped
278 to reduce any heparin induced bleeding.

279 A lensectomy was essential for adequate clearance of the anterior vitreous to allow placement
280 of the detachment bleb anteriorly so that it was high enough to remain above any pooling fluid during
281 the dehydration phase of the retinopexy, and also to avoid the “tear drop” effect from residual vitreous
282 on the posterior lens capsule after the fluid gas exchange preventing visualization of the retinal defect
283 margin to enable the RTF treatment to be performed. A limbal clear corneal incision was made
284 (Clearcut S keratome blade, Alcon) to perform the 25G phacoemulsification lensectomy (Infinity Ozil,
285 Alcon). After completion of the lensectomy, a 10/0 monofilament nylon suture (Johnson and Johnson)
286 was used to close the corneal wound. Two more 25G trocars with cannulas were passed through the
287 iris root into the vitreous cavity in the superior quadrants and the cannulas were secured to the sclera
288 using 8/0 Vicryl sutures.

289 For visualization of the retina, a Landers wide field vitrectomy system supporting arm was
290 attached to the operating microscope and a Peyman–Wessels–Landers (PWL) lens (Ocular
291 Instruments, Bellevue, WA, USA) was placed above the cornea. The 25G vitrector and light pipe were
292 inserted, any residual lens capsule was cleared and then all accessible vitreous gel was removed. To
293 ensure that as much gel as possible was removed, triamcinolone (TA, 0.1 ml, Kenacort-40 Aspen
294 Medical, Canberra, Australia) was repeatedly injected into the vitreous cavity to aid visualization of
295 the clear vitreous.²² and ensure there was as complete removal of vitreous as possible. The vitreous
296 was more firmly attached over the medullary wing than elsewhere and the peripheral vitreous fibrillar
297 density was much less in the periphery consistent with previous anatomical studies.²³ An attempt to

298 create a posterior detachment was made in all cases but not completely convincingly in all cases in
299 this rabbit model. In one case a small retinal tear developed at the border of the medullary rays
300 causing a localized detachment and surgery was abandoned. When there was no obvious release
301 (as seen in human surgery) after multiple high vacuum aspiration attempts, high vacuum aspiration
302 was performed extensively after repeat TA injection over wide areas of the peripheral retina. There
303 was no difference in the post-operative course of those animals where there were no intraoperative
304 tears.

305 To create the retinal detachment, BSS (Alcon) was injected into the subretinal space through
306 a soft-tipped 25G cannula (Alcon) attached to a syringe controlled by an assistant. The soft-tipped
307 cannula was placed on the retinal surface as the BSS injection commenced and the injection was
308 maintained until an adequate area of detachment formed. The localized bleb of retinal detachment
309 was created as anteriorly as possible in the mid periphery of the inferior retina so that it remained
310 above any re-accumulating fluid and could be kept dry. The vitrector was used to create a retinal
311 defect (2-3 mm diameter) to mimic retinal tears found during retinal detachment surgery. A standard
312 fluid-gas exchange with aspirating 25G soft-tipped cannula through the retinal defect was performed,
313 as in traditional vitreoretinal surgery.

314 Once the retinal tear margin and the retina was “reattached” - as per routine surgical criteria -
315 dehydration of a 1–2 mm retinal zone around the tear margin was then achieved with the combination
316 of laser (initially with the 1470 nm prototype and subsequently with the 1940 nm unit) and an airstream
317 delivered via the aspirating channel of a 25G aspirating laser handpiece (25G soft-tip aspirating laser
318 probe BL5293ASP, Bausch and Lomb) with the aid of an aiming beam. The airflow was generated by
319 an independent syringe pump (22, Harvard Apparatus, Holliston, MA) connected through a fine
320 syringe filter (0.22 μm , Millex GV, Merck Millipore, Burlington, MA). The airflow was controlled
321 between 20 - 40 ml/min by the assistant. The intraocular pressure (IOP) was not affected due to the
322 regulation of IOP by the Constellation console vented gas forced infusion (VGFI) control system. The
323 laser for photodehydration was used at power of 15 – 45 mW for the 1470 nm and 5 - 15 mW for the
324 1940 nm and drying took between 3-5 minutes. Adequate dehydration was judged when the sheen
325 from the fluid meniscus where the retinal margin joined the exposed RPE layer was lost, the adjacent
326 retinal surface developed a matte reflex and the dehydrated retina appeared darker and thinner than
327 the adjacent untreated retina.

328 Due to the formation of copious plasmoid aqueous by the rabbit eye,²⁴ the retinal defect was
329 sometimes flooded by this fluid thus preventing subretinal space dehydration. In addition, sometimes
330 the laser probe became adherent to it and movement displaced the retinal edge. To counter this, we
331 modified our technique to incorporate a chandelier fibreoptic light (25G, W/Rfid 8065751577, Alcon)
332 so that with a bimanual technique concurrent continuous aspiration (25G soft tip) within the retinal
333 tear was performed during the laser dehydration and subsequent photocoagulation.

334 Once adequate dehydration was achieved, two to three continuous rows of 500 ms duration
335 laser pulses using a 532 nm (Iridex) laser with a spot size of approximately 500 μm set at 500 ms
336 duration delivered via a 25G laser fibreoptic (BL5293ASP, Bausch and Lomb) was applied around
337 the tear margin. The intensity was set at levels sufficient to produce opacification of the treated retina
338 (150 – 250 mW pulsed). A similar effect could be achieved using the 1940 nm set at higher power (45
339 – 60 mW, continuous). In 3 rabbits (1 that was lasered only and 2 that had undergone the RTF
340 procedure) 10/0 suture secured to the retina below the inferior tear margin using fibrin glue (Fibrin
341 Sealant, Baxter, Deerfield, IL). As above, this suture was attached to an isometric force transducer
342 (MLT0402, ADInstruments) and using a motorized micromanipulator (Zeiss) constant force was
343 applied over 90-120 seconds to test adhesion strength. Animals were killed at the end of the adhesion
344 test.

345 In the remaining 17 rabbits, BSS infusion was then slowly recommenced to fill the vitreous
346 cavity. The sclerotomies were closed with an 10/0 Nylon monofilament suture (Ethicon, Johnson and
347 Johnson) and exposed cut suture ends were rounded off using the 532 nm laser to soften the cut
348 ends. These animals were followed for 14 days.

349 *Post-surgery:* Following surgery animals received 5 ml of warmed Hartman's solution subcutaneously
350 (Baxter, Deerfield, IL, USA) and kept warm until they regain the righting reflex. Once awake and over
351 the first day, animals were encouraged to drink (hand feed using a 50 ml syringe if necessary) and
352 eat softened food pellets. Post-surgical care of eyes consisted of mydriatic (once a day 1% atropine,
353 Alcon), Prednefrin Forte (Allergan, Dublin, Ireland, 4 times per day) and antibiotic ointment (4 times
354 per day 1% Chlorsig, Aspen Pharma, St Leonard, NSW, Australia). Additional subcutaneous warmed
355 Hartman's solution was given if there were any signs of dehydration. Caprieve (Norbrook, Newry, UK)
356 was given once a day if animals showed any signs of pain.

357 Two weeks after surgery animals were deeply anaesthetised (intramuscular ketamine 35 mg/kg
358 and xylazine 5 mg/kg mixture) and images of the retina taken using a fundus camera (Micron III,
359 Pheonix, Pleasanton, CA). Immediately following imaging animals were killed (intravenous 100 mg/kg
360 lethabarb, Virbac, Milperra NSW, Australia). Once eyes were enucleated, 100 μL of Davidsons's
361 fixative was injected into the eye using a 30G needle through the cornea. The eye was then immersed
362 in Davidson's fixative for between 16- 24 hours. Eyes were then dissected and processed for paraffin
363 embedding (Melbourne Histology Platform, Parkville, VIC, Australia). Ten-micron thick sections were
364 cut through the treated area and stained for Haematoxylin and Eosin (Sigma, St Louis, MO, USA).
365 Images were captured using 2x 0.05 NA or 10x 0.40 NA objective on an BX51 brightfield microscope
366 (Olympus, Tokyo, Japan) at the Microscope Facility at The Florey Institute of Neuroscience and
367 Mental (Melbourne Victoria Australia). Outcome measures were *in vivo* fundus imaging and
368 histological confirmation that the retinal repair remained intact after 14 days.

369 **Statistical analyses**

370 Data are given as group mean (\pm standard error of the mean). Comparisons between
371 conditions were made using one way ANOVA, with Dunnett's multiple comparisons between groups
372 (Prism 9, Graphpad, San Diego, CA, USA).

373 **Results**

374 ***Ex-vivo* retinal detachment model**

375 Figure 3 show that warm air (50-70°C) at rates between 20-70 ml/min change the appearance
376 of ex vivo porcine retina on OCT. After 3 minutes of dehydration there was less evidence of subretinal
377 fluid, retinal thinning, increased reflectivity at the level of the RPE and inner limiting membrane and
378 overall, a more homogenous retinal appearance. Quantification of retinal thickness at the edge of the
379 repair, confirms that the largest effect occurred nearest the retinal margin. Overall, the retina was
380 significantly thinned (time effect on 2-way ANOVA, $p < 0.001$); specifically, by 16% ($\pm 3\%$) after 3
381 minutes.

382 Next, we considered the effect of retinal thermofusion on adhesion achieved between the
383 retina and underlying RPE/choroid (Figure 4A). Following treatment, on the left edge of the retinal
384 section, cyanoacrylate glue was applied near the midpoint of the retina and a fiber connecting the
385 retina to the force transducer was attached (Figure 4A). Figure 4B shows example of force traces
386 during a controlled pull toward the right, away from the retinal repair edge. Compared with
387 photocoagulation alone, retinal thermofusion using warmed air dehydration prior to photocoagulation
388 using an 810 nm laser produced higher adhesion force (Figure 4B). Note that forces above 2 g often
389 (~80% of cases) exceeded the strength of the post-mortem porcine retina. Such forces resulted in the
390 untreated retina tearing from the RTF treated zone. The peak force in those instances thus
391 underestimates the separation force of the RTF bond itself. Due to the nature of cyanoacrylate chain-
392 polymerization (exothermic and can release formaldehyde^{25, 26}) gluing a fiber over the thermofusion
393 bond area would distort the retinal strength, as such no attempts were made to measure the
394 attachment strength directly. Nevertheless, the peak force was used here as a surrogate for repair
395 adhesion strength as summarised in Figure 4C. Photocoagulation alone did not significantly increase
396 adhesion compared with untreated samples (one-way ANOVA, multiple comparison, $p = 0.98$).
397 Dehydration for 2 or 3 minutes (1 min $p = 0.86$, 2 min $p = 0.01$, 3 min $p = 0.0008$) as well as RTF with
398 dehydration for 2 minutes ($p = 0.0016$) or 3 minutes ($p < 0.0001$) all produced significantly higher
399 adhesion. Figure 4D, shows that the strength of adhesion increased with higher temperature integrals
400 achieved during the dehydration process, with data for dehydration alone as well as for RTF (drying
401 followed by photocoagulation) both following a similar relationship. Although the warm air achieved
402 SRF dehydration and facilitated strong bond formation (Figure 4), the thermal footprint of warm air
403 dehydration was very much greater than the diameter of the delivering tube due to adiabatic

404 expansion of moving air out of a small aperture (please see Supplementary Figures S1A and S1B)
405 and has the potential to damage the retina well beyond the immediate zone of dehydration. This would
406 be clinically unacceptable. A novel approach to dehydrating the subretinal space that limits the
407 thermal footprint (Figure S1C) was to use lasers tuned to wavelengths targeting key water absorption
408 peaks (Figure S2A). Figure S2 also shows that more effective dehydration was achieved when laser
409 dehydration was used in combination with airflow (Figures S1D and S1E).

410 Figure 5A show that when used in combination with low airflow (20 ml/min) dehydration using
411 1470 nm or 1970 nm lasers produced similar retinal adhesion forces (one-way ANOVA $p = 0.95$).
412 When dehydration was followed by photocoagulation retinal adhesion force was consistently higher
413 than with laser dehydration alone (two-way ANOVA, interaction $p = 0.92$, type of treatment $p = 0.64$,
414 photocoagulation effect $p = 0.0045$). As some early experiments employed 810 nm photocoagulation
415 (due to the availability of that laser in the laboratory), whereas later experiments employed 532 nm
416 photocoagulation we compared these directly. Figure 5B shows that 810 and 532 nm laser
417 photocoagulation bonding effect were not different (t-test, $p = 0.24$) and can thus be used
418 interchangeably for photocoagulation.

419 Once we had established our *ex vivo* retinal detachment model, we wanted to ensure that our
420 observations on porcine specimen were also relevant to human retina tissue. We quantified adhesion
421 force achieved using the 1940 nm laser for tissue photodehydration followed by 532 nm or 1940 nm
422 laser photocoagulation in porcine or human retinal samples (Figure 6B and 6C respectively).
423 Photodehydration alone produced greater adhesion strength than controls (Figure 6C). RTF produced
424 stronger adhesion than drying alone. In human tissues RTF resulted in significantly stronger adhesion
425 than untreated samples (Figure 6D). Comparisons of photocoagulating lasers showed that for both
426 porcine (Figure 6C, $p = 0.49$) and human (Figure 6D, $p = 0.99$) tissue there was no difference between
427 the 532 nm or 1940 nm lasers that were applied after 1940 nm drying.

428 In three rabbits we assessed retinal adhesion strength *in vivo*. It proved to be particularly
429 challenging gluing the suture to the retinal tear margin as cyanoacrylate released formaldehyde²⁷
430 causing corneal opacification. After some trial and error, we were successful when the cyanoacrylate
431 was replaced with a fibrin glue which produces a natural adhesive relying on the formation of a fibrin
432 clot to firmly hold the suture in place. Figure 7A shows three adhesion force traces obtained from RTF
433 using 1470 nm laser for photodehydration and 532 nm laser for coagulation. The force required to
434 pull the retina away from the choroid was above 2 g which was greater than that of *ex vivo* baseline
435 force of 0.5 g (Figure 7A).

436 Clinically, the strength of retinal adhesion is in itself not important (formation of an effective waterproof
437 seal is the priority) for the majority of cases during retinal detachment repair but retinal slippage during
438 giant retinal tear repair remains a significant surgical challenge²⁸ despite the introduction of

439 perfluorinated liquids (PFCL) to re-position the retina. To assess whether the RTF method could
440 prevent GRT slippage in a PFCL filled eye, we first measured *ex vivo* the transmission of 1940 nm
441 light through PFCL (Okta-line perfluoro-octane liquid, Bausch and Lomb, Berlin, Germany), and
442 showed that whereas water allowed $1.1 \pm 0.9\%$ transmission, PFCL allowed 87% transmission of the
443 1940 nm laser. We then created a GRT model by placing a 6x12mm strip of porcine retina inside a
444 well (Fig S4A) to hold the tissue block vertical after which a microfiber was glued to the retinal surface
445 (as per the previous testing). When compared with an untreated upper retinal edge, RTF either in air
446 or with the laser probe and retinal block submerged both produce significant increases in adhesion
447 force (Fig S4B, one-way ANOVA, $p = 0.04$). There was no difference between the two approaches in
448 terms of resultant force (post-hoc, $p = 0.42$).

449 **Longer term surgery outcome of RTF repair in a rabbit model**

450 Initially, we used the 1470 nm laser for drying followed by the standard 532 nm clinical laser
451 for photocoagulation (6 surgeries). The 1940 nm laser subsequently replaced the 1470 nm laser for
452 drying and then further refined to using the same laser at 1940 nm for both tissue photodehydration
453 and coagulation in the final surgical protocol. Animals were monitored for at least two weeks post-
454 surgery at which fundus photographs were used to assess whether the retina remained intact before
455 enucleating the eye for histological processing and further confirmation. Figure 7B summarises
456 uncomplicated, completed surgeries for the different surgical approaches. For 1470 nm laser
457 photodehydration followed by 532 nm laser photocoagulation, four retinal repairs were still attached,
458 however in two surgeries retinae were detached at the endpoint. For RTF surgery utilising 1940 nm
459 laser for photodehydration followed by coagulation using 532 nm or 1940 nm lasers, repair was
460 successful in all cases at the endpoint, as determined by fundus imaging and histology (Figure 8 is
461 representative of two surgeries with remaining histology in supplementary S3). Hematoxylin and Eosin
462 staining of the tissue showed an obvious loss of the retinal architecture and therefore thinning at the
463 RTF repair site due to the thermal effect of the 1940 nm laser and importantly fusion of the retina to
464 the RPE and choroid as indicated by the lack of subretinal space (coloured arrows) unlike the non-
465 dehydrated retina region adjacent to the site of repair. At the edge of the RTF repair site where no
466 surgery was performed there was a transition to normal retina whereby retinal layers were easily
467 distinguished. Supplementary Figure S5 suggests that this transition zone is less than 1 mm. Retinal
468 thickness measurements show no significant differences in retinal thickness for any region away from
469 the repair edge, suggesting that gross retinal structure was largely unaffected.

470 **Discussion**

471 Sealing all retinal tears is the essential surgical step to treat a rhegmatogenous retinal
472 detachment. Since Gonin developed his “igni-puncture” method utilizing a thermal injury to both the
473 retina and the adjacent RPE/choroid²⁻⁴, it has not been possible to reliably cure detachments

474 intraoperatively without some form of support holding both injured layers together while the wound
475 healing process occurs. A method that is independent of a wound healing response to create an
476 immediate seal that is independent of the tear location would eliminate the need to support the retina
477 with a tamponade agent, either as gas or liquid, thus restoring vision quickly, enabling earlier return
478 to normal activities, including air travel, much earlier, with potentially better quality of vision. Once
479 the subretinal space is isolated intraoperatively, the vitreous cavity can be refilled with BSS²⁹ at the
480 end of the retinopexy and allow the physiological mechanisms of subretinal fluid removal³⁰ for retinal
481 reattachment to occur in a similar manner to pneumatic retinopexy. This should offer similar potential
482 benefits to pneumatic retinopexy when compared with vitrectomy: a lower risk of retinal
483 displacement³¹⁻³⁴, retinal folds^{35, 36} and disruption to the outer retina as evidence by discontinuity of
484 the ellipsoid zone and external limiting membrane as seen with OCT^{16, 37}

485 Consistent with a previous study¹⁸ we show that RTF can histologically bond the retina and
486 underlying RPE and choroid instantaneously in a rabbit retinal detachment model (Figure 8),
487 producing immediate and strong adhesion of the retina to the underlying RPE and choroid. Functional
488 demonstrations of immediate and strong adhesion were also made using using *ex vivo* porcine tissue
489 (Figure 4), human tissue (Figure 6) as well as *in vivo* in rabbit eyes (Figure 7A). Moreover, we were
490 able to show enduring adhesion throughout a 2 week follow up period using the *in vivo* rabbit retinal
491 detachment model.

492 The key clinical finding was that a short preliminary step of subretinal space dehydration at
493 the retinal tear margin allows both tissues to be in contact at the time of coagulation, resulting in fusion
494 of the retina to underlying RPE and choroid and creates an immediate and strong adhesion.
495 Furthermore, we show that RTF can be achieved by targeting energy absorption peaks at 1470 nm
496 or 1940 nm to agitate and release water molecules *in situ* from the liquid phase to vapour. When
497 coupled with low air flow (10-20 ml/min) this approach was effective at removing SRF allowing for
498 photocoagulation to produce an immediate adhesion between the retina and underlying RPE and
499 choroid. The addition of low air flow at room temperature increased the speed of dehydration whilst
500 avoiding excessive drying of adjacent retinal areas associated with adiabatic expansion of high speed
501 (50-70 ml/min) warm air and prevented potential elevation of intraocular temperature that can
502 enhance retinal damage.³⁸

503 **Retinal attachment force determination**

504 To test the efficiency of a variety of dehydration methods we developed an *ex vivo* full
505 thickness retina/RPE/choroid/sclera model broadly based on the method of Yoon and Marmor⁷ and
506 Zauberman⁶. Here we show the porcine eye tissue provides a robust model for human tissue, showing
507 dehydration and coagulation characteristics as well as adhesion forces that were comparable with
508 human tissue.

509 Retinal adhesion to the underlying RPE and choroid was measured using the same standardized
510 explant preparation (see Methods). This is the first documentation of retinal adhesion strength
511 immediately following laser photocoagulation. Yoon and Marmor⁷ created a bleb of retinal detachment,
512 allowed it to spontaneously reattach and then treated both the reattached retina and non-detached
513 (control) retina. They found that the attachment was only 50% of normal at 8 hours rising to twice
514 normal after 3 days but they did not measure adhesion immediately after laser treatment.

515 Zauberman⁶ assessed the adhesion strength post photocoagulation, diathermy and cryopexy in the
516 cat eye using a similar methodology to ours but assessed the adhesion strength between 2 and 96
517 days after treatment. They found that the adhesion over the tapetum lucidum ranged from 15 - 40 mg
518 at day 2, rising to 65 - 155 mg at day 7 with a maximum of 185 – 365 mg from day 21 onwards. No
519 measurements were made immediately after the treatment.

520 Over the course of 3 minutes of dehydration the retina thinned by 20% (Figure 3), with regions
521 nearer the retinal edge showing the most thinning. The fluid meniscus at the retinal edge and exposed
522 RPE interface was also monitored and was noteworthy because the meniscus reformed after the
523 initial drying passes presumably as more peripheral SRF was drawn to the exposed retinal edge. This
524 continued until the more distal retina had also dehydrated. This phenomenon was also noted *in vivo*
525 during the rabbit eye detachment surgery. Several clinical indicators proved reliable indirect markers
526 of adequate subretinal space drying; removal of the fluid meniscus dark band at the retinal defect
527 edge, thinning of the retinal edge creating a distinct step down from the adjacent untreated retina,
528 loss of surface reflectivity (glistening) from the hydrated retina or RPE surface and the development
529 of a matt subtly stippled “sheen” as the retinal surface dried. These metrics were used successfully
530 to judge adequate dehydration prior to coagulation.

531 We show that immediate adhesion force achieved was related to the tissue temperature
532 integral (temperature x time) achieved using the dehydration phase (Figure 4D), with drying for longer
533 durations producing stronger immediate adhesion. We interpret these observations to be due to
534 dehydration of glycoproteins located on both retinal photoreceptors and RPE^{39, 40} cell membranes,
535 thus reducing their lubrication effect⁴¹. Critically, this increased adhesion from drying alone could be
536 rapidly reversed with rehydration and does not create a clinically useful retinopexy adhesion. We
537 believe that the ready slippage of the retina during giant retinal tear repair or with macula translocation
538 after macula detachment occurs because the SRF hydrates glycoproteins and increases their
539 lubricious quality.

540 ***In vivo* rabbit eye surgery**

541 *In vivo* laser photodehydration with coaxial airflow resulted in more targeted dehydration largely
542 confined to the laser footprint. This is because the release of water molecules from the water phase
543 (evaporation) is primarily due to the photons energizing the water molecular bonds. The low rate of

544 airflow (10-20 ml/min) helped to disperse the laser liberated water molecules faster than without any
545 coaxial flow (Figure S2) without the risk of retinal edge elevation as can occur with more forceful
546 airflow. Importantly there was no observable retinal surface dehydration nor other adverse effects
547 beyond the laser exposed area - in distinct contrast to the effect created by the warm air dehydration
548 method (Figure S1A). We believe this to be because the evaporation effect is primarily due to the
549 photic disruption of the water-water bonds in the liquid phase with the airflow being just enough to
550 disperse the vapor. As with traditional photocoagulation, slow continuous movements ("painting")
551 around the retinal defect margin are performed for 2-3 minutes during which the retinal surface at the
552 defect edge becomes thinner, and the margin appears darker (choroidal pigment was more visible
553 through the thinner retina) and develops a matt/slightly speckled appearance to match the matt
554 appearance of the dried exposed RPE within the defect (see Supplementary Video 4). Initially the
555 base of the retinal defect edge in contact with the RPE has a persistent glistening from the fluid
556 meniscus. Even after the meniscus is minimized it can reform because residual SRF is recruited from
557 the surrounding areas until prevented by sufficient retinal dehydration of the area surrounding the tear.
558 The clinical judgment of adequate retinal dehydration prior to using higher power to photocoagulate
559 will be a critical skill to acquire.

560 It is important to recognize that evaporation of the meniscus was best achieved by aiming the
561 laser/airflow directly at the meniscus at the RPE/ retinal tear edge because the evaporation effect is
562 primarily the photon stream. If the meniscus is in "shadow" it will be underexposed to the photons and
563 not efficiently evaporated.

564 The laser power output, spot size and speed of moving the fiberoptic tip during the dehydration was
565 visually monitored during the dehydration so that there was no retinal opacification which would
566 indicate a temperature elevation towards the coagulation range. The laser beam is mildly divergent
567 leaving the fiberoptic tip, as such laser power density varies with the distance between handpiece tip
568 and retina as with a traditional 532 nm or 810 nm laser fibreoptic delivery. The 1940 nm co-axial probe
569 we developed delivers sufficient power to coagulate the retina and RPE but utilizes water molecules
570 as the chromophore rather than melanin or haemoglobin. This effect is not dependent on dehydration
571 of the subretinal space so that the laser can be used – with or without the airflow - to photocoagulate
572 other areas of retina for prophylactic laser or to treat tears in attached retina. However, as the laser
573 energy is absorbed by water this wavelength cannot be used to treat the retina when delivered though
574 the cornea or via an indirect ophthalmoscope nor via a fibreoptic in the presence of vitreous.

575 The retinal thermofusion method achieves at vitrectomy, the effect of pneumatic retinopexy
576 obstructing access of liquid vitreous to the SRS but does so irrespective of the tear location (and
577 presumably the length). As such, it offers the potential to facilitate macular reattachment as the outer
578 retinal oedema is diminishing³⁶ and achieve the same potential quality of vision benefits documented
579 in the PIVOT study and reduction of the incidence of outer retinal folds³⁵. One of the most important

580 potential benefits of 1940 nm laser based RTF is the immediate adhesion formation along a giant
581 retinal tear prior to the removal of the PFCL thus preventing retinal slippage after PFCL removal and
582 eliminate the need for longer term tamponade and potential second surgery.^{1, 42} Allowing the retina to
583 reattach naturally via RPE pumps may result in better vision outcomes.^{16, 35, 36}

584 The laser-based RTF method to encircle a retinal tear margin with laser is an intuitive manipulation
585 for trained retinal surgeons. The purpose built 25g coaxial fibreoptic with the high transmission of near
586 infrared light by the low-hydroxy fiber ensures that the one handpiece can be used for both
587 photodehydration and photocoagulation thus minimizing the exchange of instruments and reducing
588 the surgery time.

589 In conclusion, the insertion of a short preliminary step of photodehydration prior to laser
590 photocoagulation enables formation of a strong immediate attachment of the retina to the underlying
591 RPE and choroid in the retinal detachment rabbit model. The creation of an immediate and stable
592 intraoperative retinopexy seal should enable retinal detachment repair without tamponade
593 irrespective of the retinal tear or relaxing retinotomy location and significantly reduce the need for
594 liquid tamponade and the second procedure for its removal. Should the retinal thermofusion technique
595 prove beneficial in a clinical trial, it may be a significant step forward for the field.

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706 **Figure Captions**

707 **Figure 1. Ex vivo model of retinal detachment.** Experimental setup to assess retinal temperature,
 708 retinal thickness, and adhesion strength between retina and the RPE following RTF (dehydration then
 709 laser photocoagulation). A 6 x 12 mm section of retina with RPE, choroid and sclera in porcine and
 710 human cadaver eyes served as an ex vivo model of retinal detachment. The retinal sample was
 711 imaged using OCT (A), colour microscopy (B), and a thermal camera (C) simultaneously. The left
 712 edge of retina was RTF treated and pulled from the underlying RPE and choroid via an 8/0 suture
 713 attached to the retinal surface. D. The maximum force required to completely detach the retina was
 714 recorded using a force transducer, which allows quantification of the adhesion strength produced by
 715 RTF. RPE: retinal pigmented epithelium; RTF: retinal thermofusion; OCT: optical coherence
 716 tomography

717 **Figure 2: Schematic of in vivo induction of rhegmatogenous retinal detachment and its repair**
 718 **with retinal thermofusion (RTF) in rabbits.** After lensectomy (A) and vitrectomy (B), retinal
 719 detachment was induced by subretinal injection of normal saline (C) and retinotomy (D). Fluid-gas
 720 exchange was performed and excessive subretinal fluid was extruded prior to repair (E). The tear
 721 margin was further treated with 1940 nm laser photodehydration in continuous mode to eliminate the
 722 subretinal fluid meniscus (F), which facilitates an instant sealing after 1940 nm photocoagulation (G).
 723 A video of the surgery is available in Supplementary Video 3.

724 **Figure 3. Effect of warm air dehydration on retinal thickness.** A. Representative OCT images
 725 before and after 3 minutes of dehydration. Total retinal thickness at the edge treated by warm air flow
 726 was determined at 5 locations each 50 μm from the edge of the retinal margin. B. There was a gradual
 727 reduction of retinal thickness over the time course of dehydration ($n = 15$). OCT: optical coherence
 728 tomography; error bars: standard error of means; measurement lines are colour coded in panel B as
 729 per A.

730 **Figure 4. Adhesion strength of retinal thermofusion in ex vivo porcine eyes.** A. Following
 731 treatment cyanoacrylate glue was applied and a fiber connecting the retina to the force transducer
 732 was attached. A micromanipulator pulls at a constant rate causing the stress lines between the dried
 733 glue and the RTF treated retinal edge. B. Force traces for two samples, showing that the peak
 734 adhesion force was higher from RTF (grey trace) than laser coagulation alone (blue trace). C. Peak
 735 force measured for untreated ($n = 9$), photocoagulation alone ($n = 5$), warm air drying (1 minute $n =$
 736 6, 2 minutes $n = 9$, 3 minutes $n = 5$) and RTF ($n = 5$). There was stronger adhesion with RTF compared
 737 with warm air drying and photocoagulation alone. D. The peak force achieved was associated with
 738 the temperature-time integral of drying prior to photocoagulation. RTF: retinal thermofusion; RPE:
 739 retinal pigmented epithelium; error bars: standard error of means; figure legend in panel D is as per
 740 panel C.

741 **Figure 5. Comparison of retinal thermofusion achieved with warm air dehydration or laser**
 742 **photodehydration. A:** Using our *ex vivo* porcine retina preparation we show that similar levels of
 743 adhesion force were achieved when dehydration for 3 minutes with warm air (n = 5), 1470 nm (n = 6)
 744 or 1940 nm lasers (n = 4). Higher force was achieved when dehydration was followed with
 745 photocoagulation (warm air dehydration followed by 810 nm photocoagulation [n = 5], 1470 nm [n =
 746 13] and 1940 nm [n = 14] photodehydration followed by 532 nm photocoagulation). **B:** Retinal
 747 adhesion force achieved was similar between 810 (n = 8) and 532 nm (n = 11) photocoagulation laser.
 748 error bars: standard error of means.

749 **Figure 6. Effectiveness of photodehydration followed by 532 nm or 1940 nm laser**
 750 **photocoagulation in *ex vivo* porcine and human retina. A.** Donor tissue with model retinal tear to
 751 the left. Margin of dehydration and repair indicated by the blue arrow. The green arrows indicate
 752 margins of a new retinal tear induced by a tangential pull. The retina was bunched to the right of the
 753 cyanoacrylate glue. **B.** Haematoxylin and eosin staining of a retinal cross section showing bonding of
 754 the retina to the RPE and choroid. **C.** Photodehydration of porcine tissue produced higher adhesion
 755 force (untreated n = 9, 1940 nm dehydration n = 4, 1940 nm dehydration and 532 nm photocoagulation
 756 n = 14, 1940 nm dehydration and photocoagulation n = 12). **D.** Photodehydration followed by
 757 photocoagulation produced significantly higher adhesion (group sizes, untreated n = 4, 532 nm
 758 photocoagulation n = 4, 1940 nm dehydration and 532 nm photocoagulation n = 7, 1940 nm
 759 dehydration and photocoagulation n = 10).

760 **Figure 7. *In vivo* retinal thermofusion in rabbit eyes. A.** In two eyes *in vivo* RTF produced peak
 761 forces of 2.12 g (orange) and 4.39 g (yellow) adhesion force, compared with the control (0.79 g, grey
 762 trace). **B.** Summary of completed RTF surgeries in 17 animals. All surgeries using photodehydration
 763 (either 1470 nm or 1940 nm) followed by 532 nm coagulation or 1940 nm for both drying and
 764 coagulation. The primary outcome was confirmation that the entire retinal tear margin was attached
 765 as confirmed by *in vivo* funduscopy as well as post-mortem histology. With the 1940 nm laser
 766 (followed by coagulation with either the 532 or the 1940 nm laser) all repairs were attached. Whereas
 767 when using 1470 nm for drying and 532nm for coagulation, two of the six repairs had detached retinas
 768 at the endpoint.

769 **Figure 8. *In vivo* retinal thermofusion repair in the rabbit model. Two representative eyes are**
 770 **shown (A and B). i.** *In vivo* fundus image of the retinal tear two weeks following RTF repair using
 771 1940 nm photodehydration followed by 1940 nm photocoagulation. The pigmentary reaction around
 772 the edge of the retinal tear was evident. **ii.** Post-mortem eyes with the anterior segment removed
 773 showing intact retina and attached retina tear margin (arrow). **iii.** Eye cup with relaxing cuts prior to
 774 processing for histology, with the attached retinal tear (arrow). **iv.** Hematoxylin and Eosin-stained
 775 cross section (2x) through the retinal tear, with the edges of the tear indicated by the red and green
 776 arrows. Scale bar = 200 μ M. **v-vii.** 10x magnification (v-vii) show repaired tear margin (red and green

777 arrows) and a region within the whole free of overlying retina. Black arrow region between repair
778 edges, red and green arrows RTF repair site edge. Scale bar = 50 μ M.

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780 **Supplementary materials**

781 **Figure S1: Thermal impact of warm air and laser dehydration.** **A.** Thermodynamic modelling
782 demonstrating adiabatic expansion of highspeed air exiting a narrow tube (25G modelled). **B.** Thermal
783 imaging (FLIR) of 60°C air flow at 20 ml/min out of a 23G cannula onto a 6 x 12 mm (dotted region)
784 post-mortem porcine retinal sample. With the probe held 1.5 mm from the surface of the retina tissue
785 temperatures reached 35-45°C over an area 4.5 - 5 mm. **C.** Thermal imaging of the 1940 nm laser at
786 5 mW, with the probe tip held at 1.5 mm from the tissue. The thermal footprint using laser dehydration
787 was smaller (~1.5-2.0 mm).

788 **Figure S2: Effect of laser dehydration with and without airflow.** **A.** Laser wavelengths were
789 chosen to target peaks in the absorption spectra of water. **B.** Images collected 1 minute following the
790 onset of dehydration of a 20 µl water drops (left drops). The drop on the right provides a control. The
791 inset shows thermal imaging (FLIR) of the same droplets. Room temperature (22°C) airflow alone (10
792 ml/min), has little on the size of the drop. **C.** Drying using the 1470 nm laser at 45 mW reduced the
793 size of the drop and produced condensate droplets around the periphery of the main drop. Peak
794 temperature within the drop was 32°C. **D.** The addition of 10ml/min air flow (22°C) along with 1470
795 nm laser dehydration resulted in further reduction of drop size (32°C) with fewer droplets in the
796 surround. **E.** Laser dehydration with 20 ml/min airflow evaporated the drop and prevented any droplets
797 formation within a minute.

798 **Figure S3: Histology of *in vivo* retinal detachment repair.** Animals were followed for 2 weeks
799 following retinal detachment repair using retinal thermofusion (1940 nm laser photodehydration
800 followed by laser photocoagulation. Each row shows Hematoxylin and Eosin-stained retinal cross
801 sections taken through the site of retinal repair for one representative animal. The first column shows
802 a lower magnification image through the retinal defect (black arrow) with the edges (red arrows) that
803 were repaired. Scale bar = 200µM. The 2nd, 3rd and 4th columns show closeup images of the retinal
804 defect, along with the two retinal tear margins. Scale bar = 50µM.

805 **Figure S4: Retinal thermofusion increases adhesion through perfluorinated carbon liquid**
806 **(PFCL).** **A.** Fresh porcine retinal samples (6x12 mm) were placed with one edge upright in a well.
807 Following treatment cyanoacrylate glue was applied and a fibre connecting the retina to the force
808 transducer was attached. A micromanipulator pulls at a constant rate to measure force. The upper
809 edge of the sample was (1) left untreated, (2) dried for 3 minutes using a 1940 nm laser in air or (3)
810 dried for 3 minutes using a 1940 nm laser with the entire sample submerged under PFCL (Okta-line,
811 Bausch and Lomb, Berlin, Germany). **B.** Compared with untreated samples, retinal thermofusion
812 (RTF) increased force when applied either in air or through PFCL). One-way ANOVA $p = 0.04$.

813 **Figure S5: Retina thickness as a function of distance from the edge of the RTF repair.**

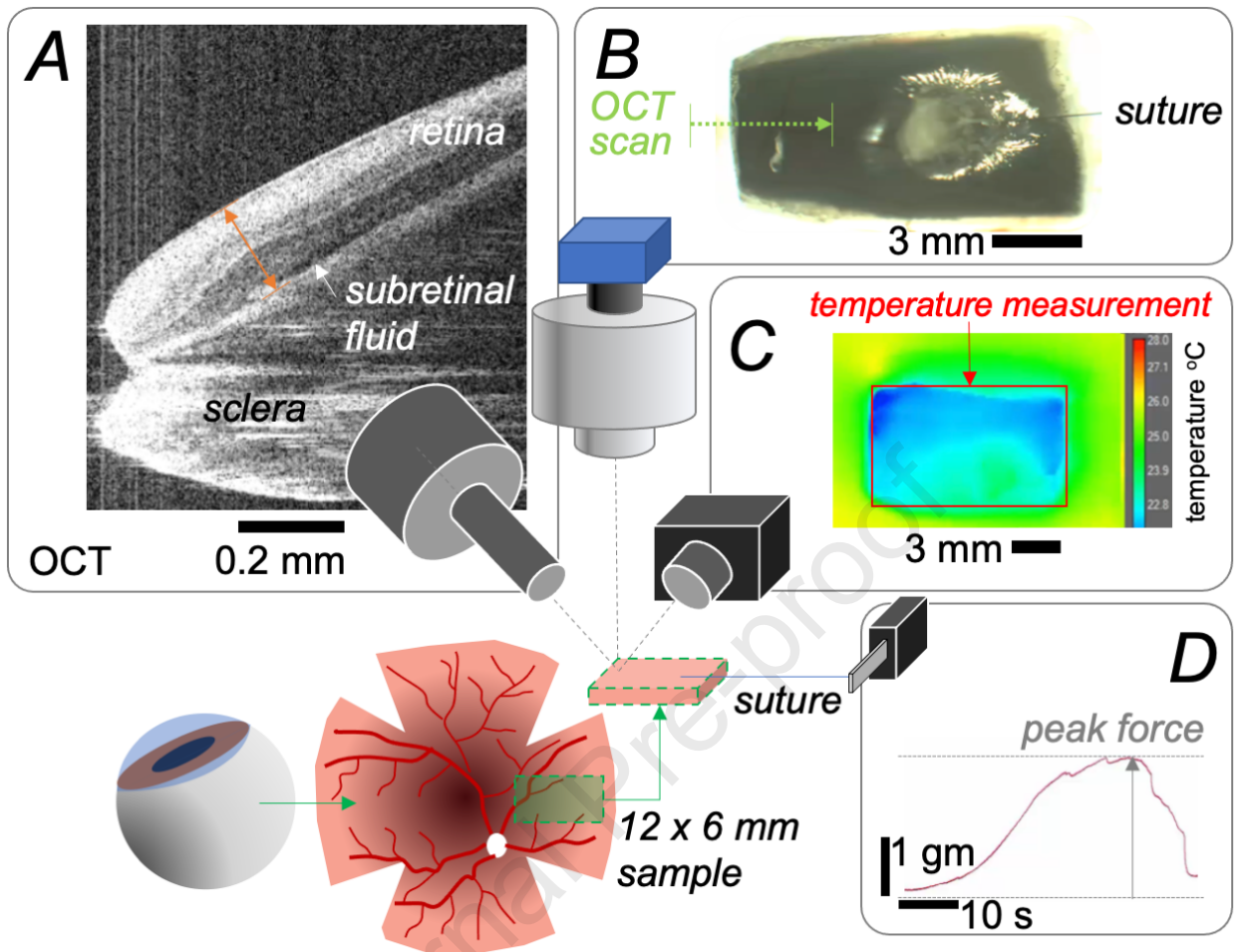
814 **A.** Images of H&E stained cross sections at 10x were assessed in control eyes (n=4) and in 5 eyes
815 that had undergone retinal thermofusion (n=5) and left to stabilize for 14 days. Retinal thickness was
816 measured every 0.5mm from the edge of the repair. **B.** Compared with normal retina, retinal thickness
817 inside the lesion was significantly thinner (post-hoc, $p<0.05$). All other regions were not significantly
818 thinner than normal control retinae. One way ANOVA ($p<0.001$), post-hoc control vs 0 mm $p<0.001$.
819 all other regions vs control $p>0.05$.

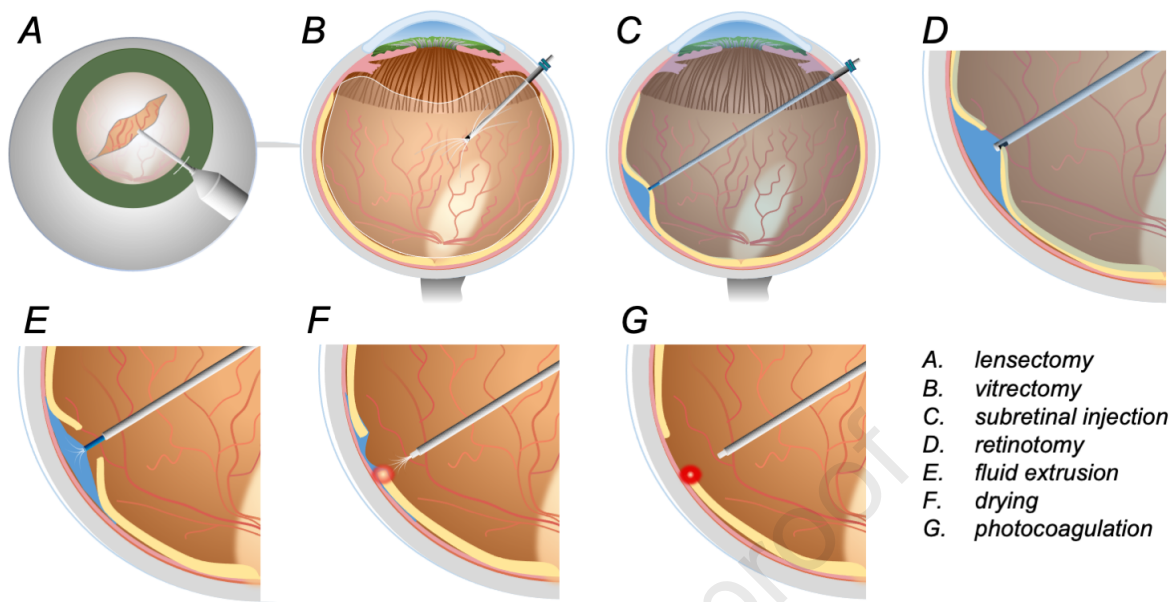
820 **Supplementary Video 1: Ex vivo porcine model of retinal detachment repair.** The upper left
821 panels show a single optical coherence tomography B-Scan measuring the edge of the retina and the
822 underlying sclera (going from left to right of the sample). The lower left panel shows the tissue sample
823 imaged from above using a thermal camera. The peak temperature is shown in the inset. The panel
824 on the right shows the retina sample imaged through a surgical microscope to shows the change to
825 eth retinal tissue surface induced by photodehydration and photocoagulation. The abbreviated
826 sequence shows the drying phase followed by the photocoagulation phase of the RTF repair process.

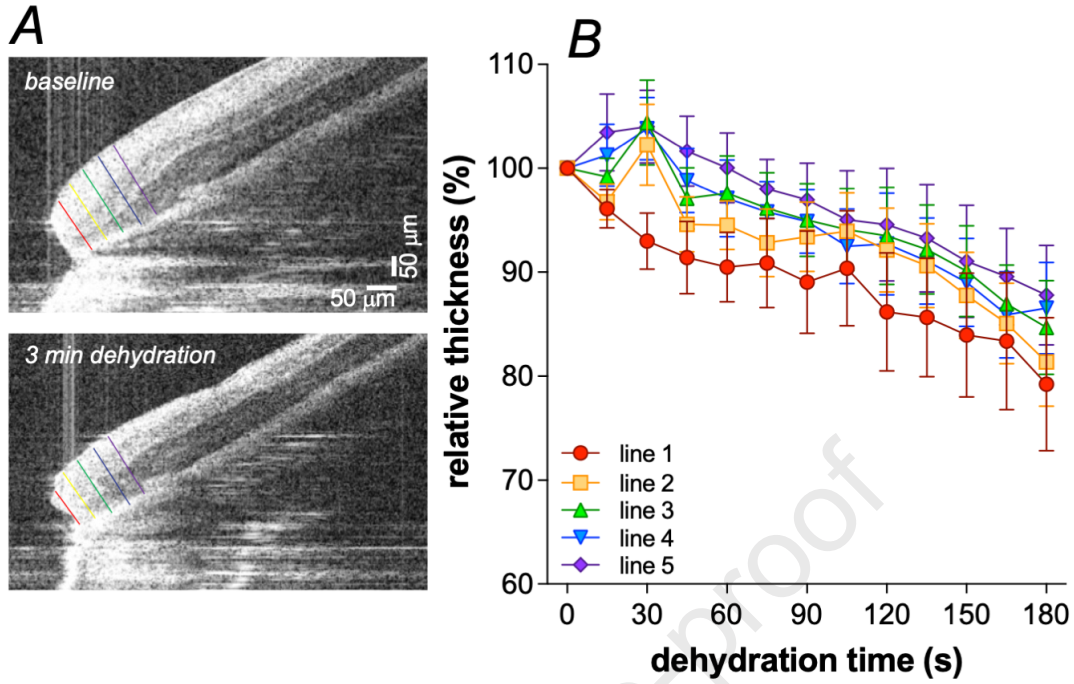
827 **Supplementary Video 2: higher adhesion is achieved with retinal thermofusion.** *Ex vivo* porcine
828 model of retinal detachment repair for showing change in force as the retina is pulled tangentially
829 away for the site of repair at a rate of 0.1 mm/s, over the course of 60 seconds. The upper panels
830 show force traces, and the lower panels show the retinal surface with 8/0 suture attached to the retinal
831 surface using cyanoacrylate glue. The two panels on the left show a control untreated sample and
832 those on the right a sample that had undergone retinal thermofusion (RTF, drying followed by
833 photocoagulation). With progressively higher applied force the control sample slides, whereas the
834 RTF retina break before the adhesion at the repair margin is broken.

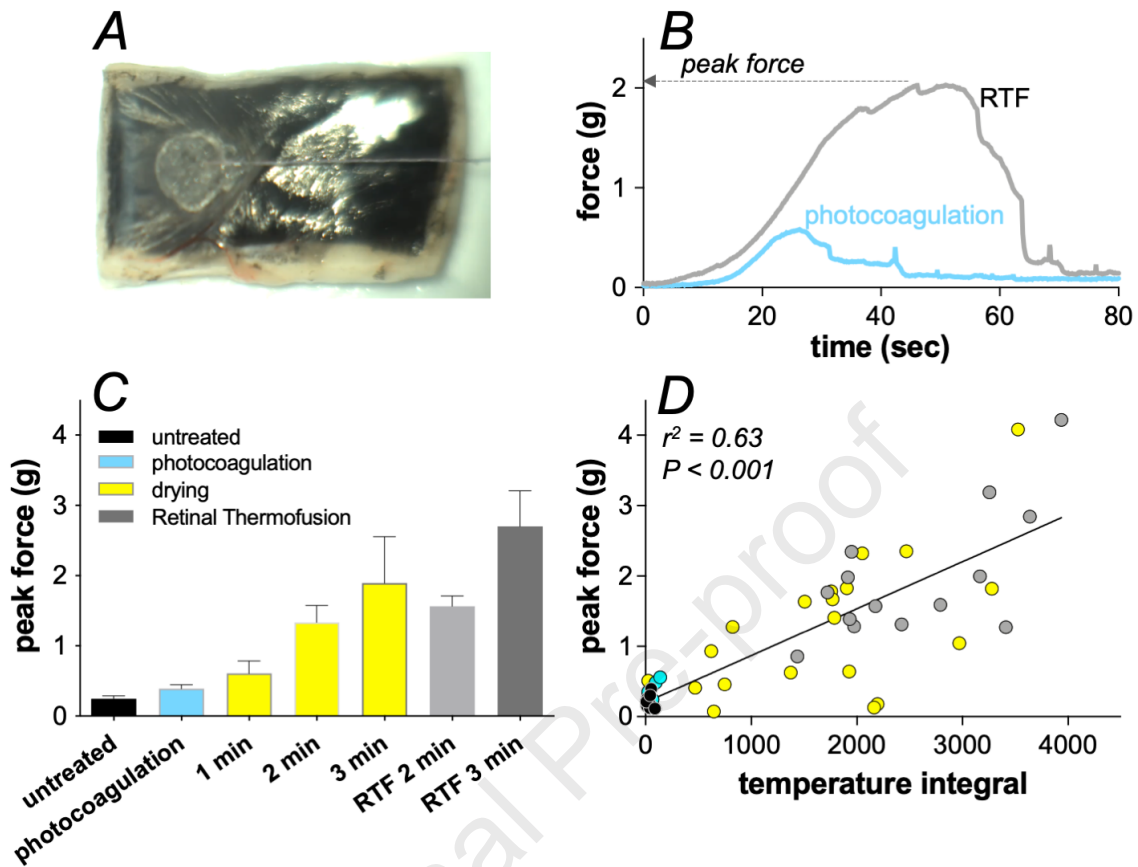
835 **Supplementary Video 3: In vivo rabbit model of retinal detachment repair.** 25G cannulas were
836 secured to the sclera. Phacoemulsification and lensectomy was performed through an incision just
837 posterior to the limbus. Triamcinolone was used to facilitates removal of the clear vitreous. Saline was
838 injected subretinal to create a bleb. A vitrector was used to create a retinotomy. The edge of the
839 retinotomy was dried using retinal thermofusion; 1940 nm laser with 20 ml/min coaxial room
840 temperature sterile airflow. The 1940 nm laser was then used to coagulate the retinal tear margin at
841 a higher power setting. The eye was refilled using saline, cannulas removed and sclerotomies sutured.
842 The retina can be seen to be attached 2 week following surgery.

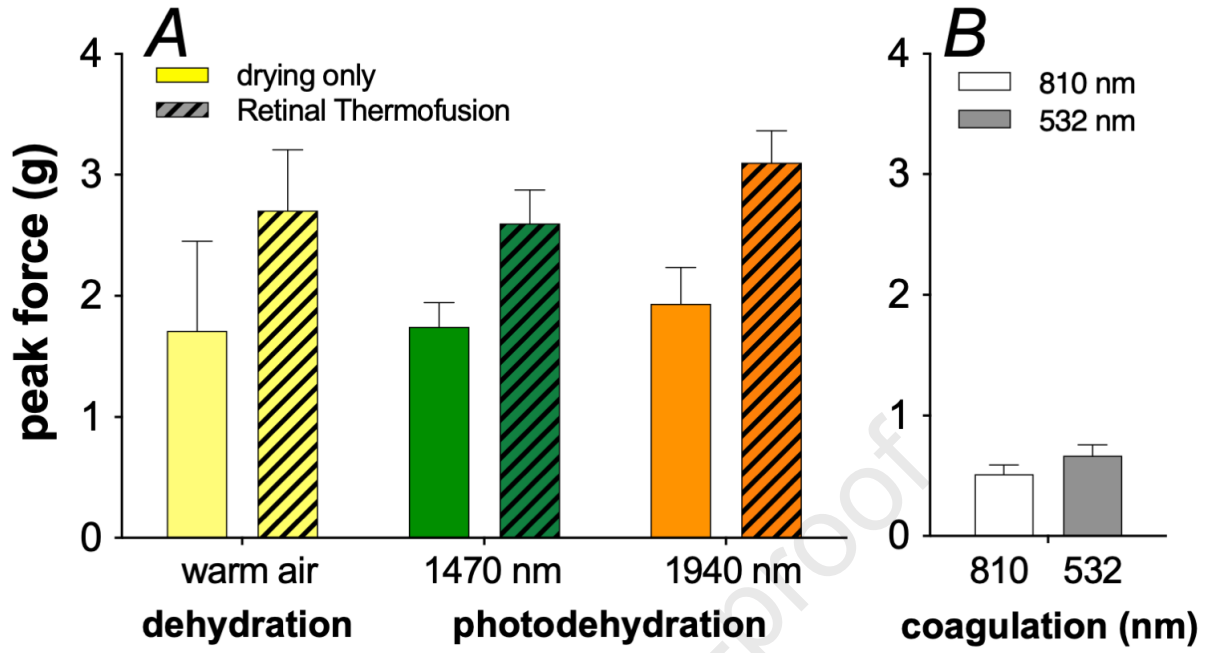
843 **Supplementary Video 4: In vivo rabbit model of retinal detachment repair.** The edge of the
844 retinotomy was dried using retinal thermofusion; 1940 nm laser with 20 ml/min coaxial room
845 temperature sterile airflow. The 1940 nm laser was then used to coagulate the retinal tear margin at
846 a higher power setting.

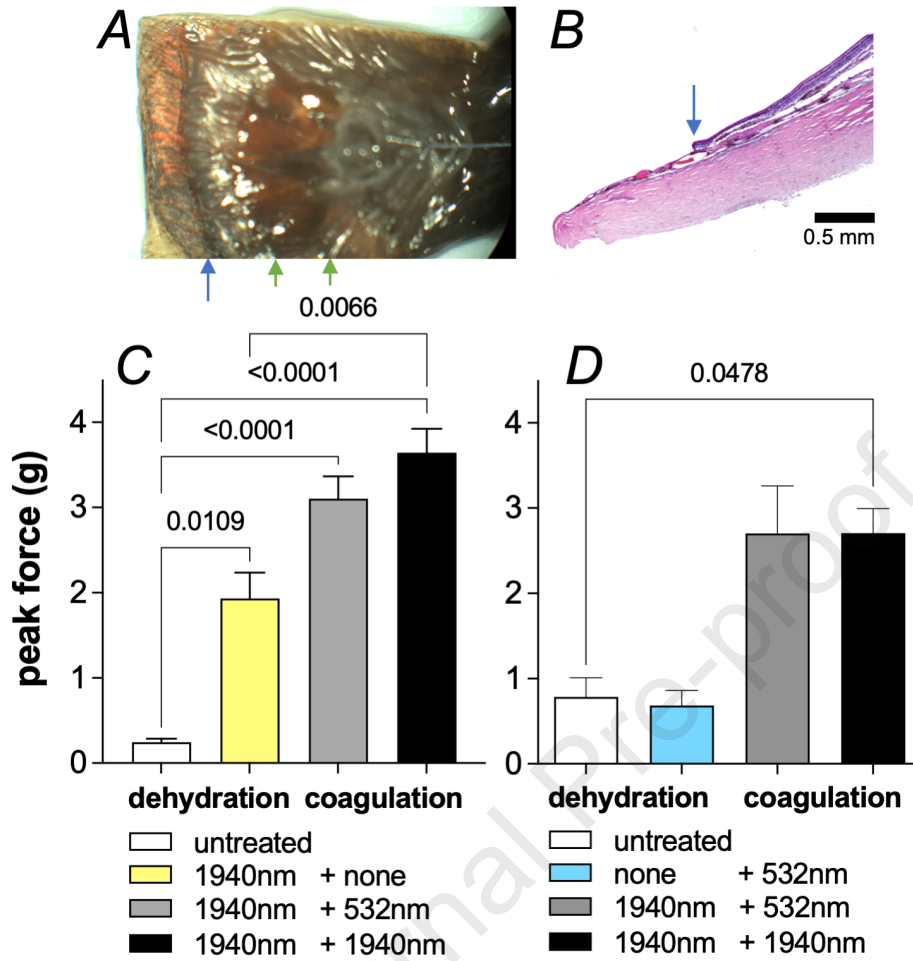


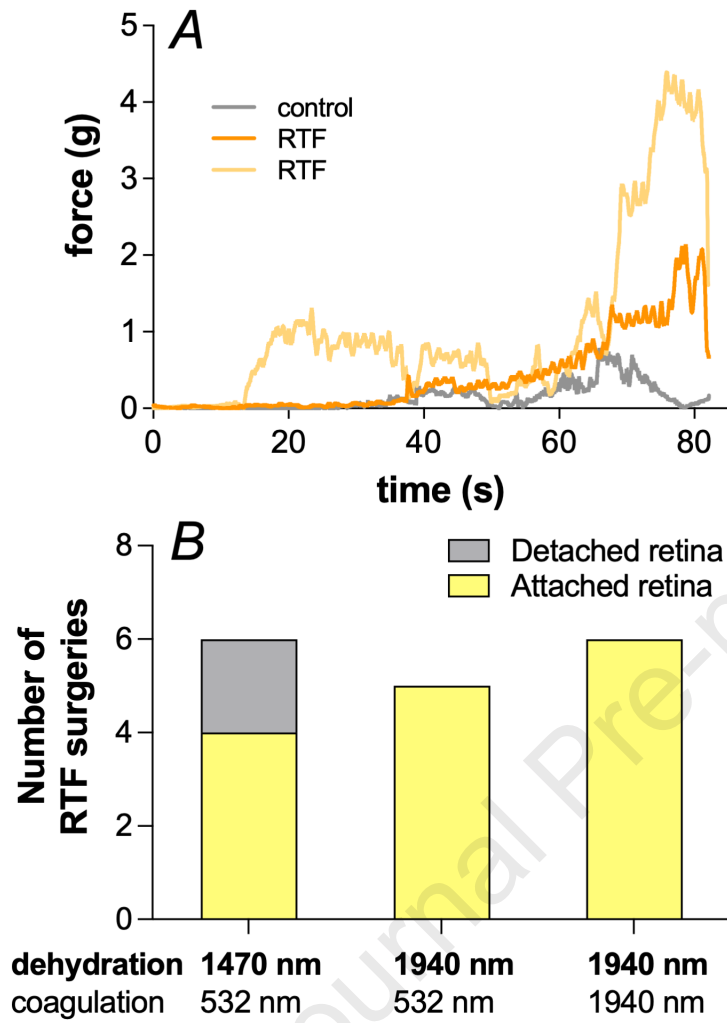


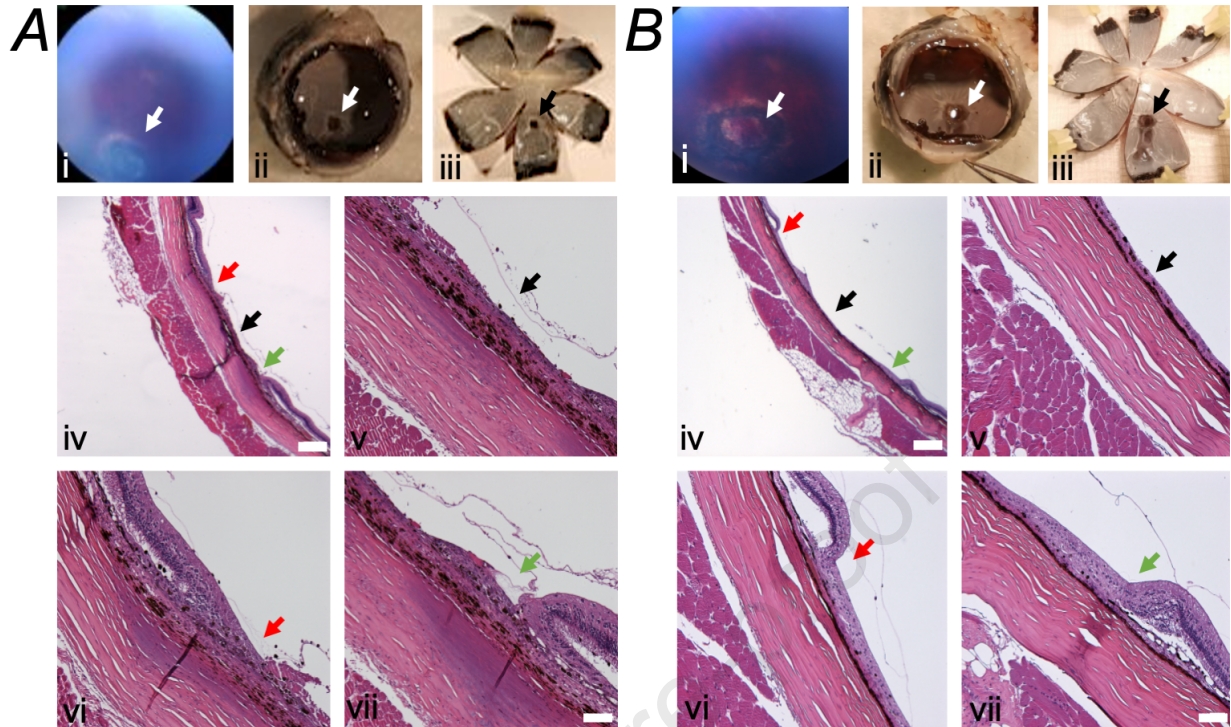












Retinal thermofusion laser dehydrating retinal tear margins prior to laser photocoagulation creates an immediate intraoperative waterproof retinopexy without tamponade. This approach has the potential to allow rapid postoperative recovery and return to a normal lifestyle.

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